

FlameShield™ CID A-A-59163 Specification Silicone Rubber Self Fusing Electrical Insulating Tape - Technical Data

Specifications for FlameShield™ Silicone Rubber Tape meeting A-A-59163 (& MIL-I-46852) Class 1 – Type I and Type II			
Property	Standard	Nominal Test Result or Tolerance	Test Method
Thickness: 1" wide tape	.010" .020" .030" .040"	+/- .002"	N/A
Width	0.50", 0.625", 0.75", 1.00", 1.50", 2.00"	+/- .020"	N/A
Length	36 feet / 12 yards	+/- 6.00"	N/A
Color	Oxide-Red or Black	N/A	N/A
Guideline Color (Type II)	.020" Tapes: Blue .030" Tapes: White .040" Tapes: Green	N/A	N/A
Operating Temperature	-60°C to +260°C -76°C to +500°F	N/A	N/A
Brittle Temperature	-65°C / -85°F	N/A	N/A
Interleave Material	.002" thick Mylar	N/A	N/A
Tensile Strength	700 psi (minimum)	1100	ASTM D412 / D119
Dielectric Strength	.010" tape: 400 V/mil .020" tape: 400 V/mil .030" tape: 400 V/mil .040" tape: 300 V/mil	575	ASTM D-149
Dielectric Constant		2.94 @ 1Khz	ASTM D150
Volume Resistivity	1 x 10 ¹⁴ ohms/cm ³	3 x 10 ¹⁴	ASTM D149
Elongation	300% (minimum)	700	ASTM D412 / D119
Tear Strength	85 psi (minimum)	146	ASTM D624
Bond Strength (1" Width)	2 lbs (minimum)	5.5	ASTM D2148
Adhesion	Shall not unwind more than 1.0" after 3 minutes with 600g load	0.12"	ASTM D2148
Inclined Mandrel Tack Test (inch)		0.25	ASTM D2148
Water absorption (by wt)	3% Maximum	0.9%	FED-STD-601 Method 6251
Dissipation Factor		<0.0004 @ 1 Khz	ASTM D150
Hardness, durometer Shore A	55 - 65	55	ASTM D2148 / D2240
Flame Test		Pass	FAA 60 Sec Vertical