

FlameShield™ MIL-I-22444C Specifications and Nominal Test Data Reinforced Supported Silicone Rubber Self Fusing Electrical Insulating Tape

Specifications and Nominal Test Results for FlameShield™ Reinforced Supported Silicone Rubber Tape meeting MIL-I-22444C			
Property	Standard	Nominal Test Result or Tolerance	Test Method
Substrate	15% or 25% sinusoidal fiberglass	N/A	N/A
Thickness: 1" wide tape	.020" .030" .040"	+/- .002"	N/A
Width	0.50", 0.75", 1.00", 1.50"	+/- .020"	N/A
Length *	36 feet / 12 yards or 60 feet / 20 yards	+/- 6.00"	N/A
Color **		N/A	N/A
Operating Temperature	-60°C to +260°C -76°C to +500°F	N/A	N/A
Brittle Temperature	-65°C / -85°F	N/A	N/A
Interleave Material	.002" thick Mylar	N/A	N/A
Tensile Strength psi		4450	ASTM D412
Dielectric Strength	500 V/mil	611	ASTM D-149
Dielectric Constant		2.94 @ 1Khz	ASTM D150
Volume Resistivity	1 x 10 ¹³ ohms/cm ³	3 x 10 ¹⁴	ASTM D149
Ultimate Elongation 25% substrate 15% substrate		31 20	ASTM D412
Bond Strength (lbf/in)	Averaged	6.2	Per MIL-I-22444C
Water absorption (by wt)		1.1 to 1.6 %	FED-STD-601 Method 6251
Dissipation Factor		<0.0004 @ 1 KHz	ASTM D150
Hardness, durometer Shore A	50 - 55	52	ASTM D2148 / D2240
Specific Gravity		1.20	ABQA-TMS-011
Flame Test		Pass	FAA 60 Sec Vertical

- * Custom lengths available
- ** Standard production is Black or Oxide-red - Custom colors or clear available