## US-SL-18003

# Self-Leveling Neutral Cure Liquid Silicone RTV Adhesive Coating



**US-SL-18003** is a 1-part silicone RTV developed for coating applications. It offers unprimed adhesion to many metals and plastics. When cured, results in a very durable silicone adhesive coating. The elastomer resists weathering, ozone, moisture, UV and high temperature.

**Product Features**. Fast Room Temperature cure. Self- leveling liquid RTV. Neutral cure. Adhesion to metals and many plastics. Temperature range -65°C to +250°C

Color: Translucent. (custom colors available upon request)

Typical Applications. Coating assemblies. Industrial sealing. Thin section potting & encapsulation

### **Typical Properties**

#### Uncured

Viscosity, cps 30,000-40,000 Specific Gravity 1.03 Consistency: self leveling liquid Working time mins at Room Ten

Working time, mins. at Room Temperature: 10 Tack Free Time, mins. at Room Temperature: 20

#### Cured 72 Hours at Room Temperature Download PDF for Electrical Specifications\*

Tensile Strength, PSI 300 Elongation, % 300 Durometer, Shore A 25 Peel Strength, PPI 40

Method of Application. Dip or dispense coating onto assembly, allow to cure.

Chemical cure system. Oxime cure system

**Curing**. Cure speed can be accelerated with increased humidity to very rapid cures exhibiting surprisingly fast adhesion. Typical utilization involves dispensing in open air and ambient humidity to result in a durable adhesive rubber coating.

**Packaging**. Available in 2.8 & 5.5oz squeeze tubes, 6.25oz sem kit cartridges, 10.3 oz. cartridges, 8 lb. containers, 40 lb. pails and 440 lb. drums. This product is also available in customer defined packaging sizes, upon request.

Solids: 98% solids, contains no solvents

**Adhesion:** Primerless adhesion to most plastics, metals and typical substrates.

Service temperature. -65°C to +250°C

**Limitations**. Do not use product in a fuel or solvent immersion application. Allow to fully cure before putting assembly into service.

**Handling and safety**. For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to MSDS.

Shelf-life. Sealed containers guaranteed for 1 year from the ship date when stored in a cool dry area below 70°F.