# **US-SCC-125**

**US-SCC-125** is a 1-part, heat cure silicone developed for conformal coating applications. It offers unprimed adhesion to metals and many plastics. Heated cures result in a tough and durable silicone conformal coating.

#### **Product Features**

- Neutral Addition Cure
- · Fast heat cure
- Low Viscosity
- Fluoresces under UV light to enable coating inspection
- Adhesion to metals and many plastics
- Convenient 1 part system

## **Product Applications**

- Coating electronic assemblies
- Industrial coating and sealing
- Thin section potting & encapsulation

Chemical cure system: Platinum catalyzed, addition cure system.

## **Typical Properties**

#### Uncured

Specific Gravity: 0.98 Color: Clear Solids: 100 %

Shelf Life: 12 MONTHS Viscosity: 125 cps.

Tack Free Time at 110°C: 15 minutes

### Cured 20 minutes at 110°C

Durometer, Shore A: 10 Dielectric Strength, kv/mm: 13 Dielectric Constant: 2.4 Dissipation Factor at 1kHz: 0.01

Thermal conductivity: 0.0005

Application Methods: Apply by: pouring, dipping, brushing, flow-coat, spin-on or spraying.

**Curing:** Can be accomplished with heat to very rapid cures. Typical utilization involves dispensing in open air and oven, IR, or hot air curing.

**Handling precautions:** Avoid contact with tin cured RTV's, sulphur compounds, azides, imides, latex rubber gloves, and amines as cure system can be deactivated

Solids: 100% solids, contains no solvents

**Adhesion:** This product offers primerless adhesion to plastics, metals and typical substrates.

Service temperature: -65 to 250 C continuous

**Limitations:** Do not use product in solvent or fuel immersion applications. Allow to fully cure before putting assembly into service.

**Packaging:** Available in 8 pound gallon cans, 40 lb. pails and 400 lb. drums. This product is also available in customer defined packaging upon request.

**Handling and safety:** For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to MSDS.

**Shelf-life:** Sealed containers guaranteed for 6 months from the ship date when stored in a cool dry area below 70°F.

**Applicable standards:** Conforms to GM low volatility requirements.