Electrically Conductive

Conductive Silicone RTV Adhesive for EMI/RFI applications Nickel Graphite Filler



US-EC-72 is an electrically conductive moisture curing silicone 1-part RTV adhesive rubber developed for emi/rfi applications requiring fast development of physical properties. When cured, the elastomer resists weathering, ozone, moisture, UV and high temperatures.

Product Features

- Fast Room Temperature cure
- Thixotropic paste
- Non-corrosive
- Temperature range -45°C to +260°C
- Conductive Filler: Nickel Graphite

Colors: Dark Gray Typical Applications

- Electrically Conductive
- Thermally Conductive
- EMI-RFI Shielding
- · Form in place gaskets

Service temperature -45°C to +260°C

Properties

Uncured: Viscosity, cps: 500,000 Specific Gravity: 2.09 Consistency: thixotropic paste

Working time, in minutes at Room Temperature: 15 Tack Free Time, in minutes at Room Temperature: 60

Application Rate: 90 PSI, in g/minute: >400 (3mm orifice at 0.6 MPa)

Cured 72 Hours at Room Temperature:

Durometer, Shore A: 60

Volume Resistivity; 0.09 Ohms-cm Tensile Strength: 300 PSI Thermal Conductivity: 2.5 W/m/K

Method of Application: Dispense sealant onto part. Mate parts, ensuring not all of the product is squeezed out of flange assembly. Allow to cure.

Chemical cure system: Oxime cure system Solids: 98% solids, contains no solvents

Curing: Typical utilization involves dispensing in open air and ambient humidity to result in a high strength adhesive rubber. Cure speed can be accelerated with increased humidity to very rapid cures exhibiting surprisingly fast adhesion.

Adhesion: Primerless adhesion to most plastics, metals and typical substrates.

Limitations: Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

Packaging: Available in standard 1 & 3 oz squeeze tubes and 10.3 oz. cartridges. Other packaging sizes on request.

Handling and safety: For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to MSDS.

Conductive Silicone RTV Adhesive for EMI/RFI **Nickel Graphite Filler**



US-EC-75 is an electrically conductive moisture curing silicone 1-part RTV adhesive rubber developed for emi/rfi applications requiring fast development of physical properties. When cured, the elastomer resists weathering, ozone, moisture, UV and high temperatures.

Product Features

- Fast Room Temperature cure
- Thixotropic paste
- Non-corrosive
- Temperature range -45°C to +260°C
- Conductive Filler: Nickel Graphite

Colors: Dark Gray **Typical Applications**

- **Electrically Conductive**
- Thermally Conductive
- EMI-RFI Shielding
- Form in place gaskets

Service temperature -45°C to +260°C

Properties

Uncured: Viscosity, cps: 600,000 Specific Gravity: 2.29 Consistency: thixotropic paste

> Working time, in minutes at Room Temperature: 15 Tack Free Time, in minutes at Room Temperature: 60

Application Rate: 90 PSI, in g/minute: >400 (3mm orifice at 0.6 MPa)

Cured 72 Hours at Room Temperature:

Durometer, Shore A: 65

Volume Resistivity; 0.06 Ohms-cm

Method of Application: Dispense sealant onto part. Mate parts, ensuring not all of the product is squeezed out of flange assembly. Allow to cure.

Chemical cure system: Oxime cure system Solids: 98% solids, contains no solvents

Curing: Typical utilization involves dispensing in open air and ambient humidity to result in a high strength adhesive rubber. Cure speed can be accelerated with increased humidity to very rapid cures exhibiting surprisingly fast

adhesion.

Adhesion: Primerless adhesion to most plastics, metals and typical substrates.

Limitations: Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

Packaging: Available in standard 1 & 3 oz squeeze tubes and 10.3 oz. cartridges. Other packaging sizes on request.

Handling and safety: For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to MSDS.

US-EC-75HF

Conductive Silicone RTV Adhesive for EMI/RFI – High Flexibility Nickel Graphite Filler



US-EC-75HF is an electrically conductive moisture curing high flexibility silicone 1-part RTV adhesive rubber developed for emi/rfi applications requiring fast development of physical properties. When cured, the elastomer resists weathering, ozone, moisture, UV and high temperatures.

Product Features

- Fast Room Temperature cure
- Thixotropic paste
- Non-corrosive
- Temperature range -45°C to +260°C
- Conductive Filler: Nickel Graphite
- Increased flexibility over US-EC-75

Colors: Dark Gray

- Typical Applications
 Electrically Conductive
 - Thermally Conductive
 - EMI-RFI Shielding
 - · Form in place gaskets

Service temperature -45°C to +260°C

Properties

Uncured: Viscosity, cps: 600,000 Specific Gravity: 2.29 Consistency: thixotropic paste

Working time, in minutes at Room Temperature: 15 Tack Free Time, in minutes at Room Temperature: 60

Application Rate: 90 PSI, in g/minute: >400 (3mm orifice at 0.6 MPa)

Cured 72 Hours at Room Temperature:

Durometer. Shore A: 65

Volume Resistivity; 0.09 Ohms-cm Thermal Conductivity: 2.5 W/m/K

Method of Application: Dispense sealant onto part. Mate parts, ensuring not all of the product is squeezed out of

flange assembly. Allow to cure.

Chemical cure system: Oxime cure system Solids: 98% solids, contains no solvents

Curing: Typical utilization involves dispensing in open air and ambient humidity to result in a high strength adhesive rubber. Cure speed can be accelerated with increased humidity to very rapid cures exhibiting surprisingly fast

adhesion.

Adhesion: Primerless adhesion to most plastics, metals and typical substrates.

Limitations: Allow to fully cure before putting assembly into service. Ensure enough product remains between

flanges to be effective in an assembly.

Packaging: Available in standard 1 & 3 oz squeeze tubes and 10.3 oz. cartridges. Other packaging sizes on

request.

Handling and safety: For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to MSDS.

Conductive Silicone RTV Adhesive for EMI/RFI Silver Filler



US-EC-78 is an electrically conductive moisture curing silicone 1-part RTV adhesive rubber developed for emi/rfi applications requiring fast development of physical properties. When cured, the elastomer resists weathering, ozone, moisture, UV and high temperatures.

Product Features

- Fast Room Temperature cure
- Thixotropic paste
- Non-corrosive
- Temperature range -45°C to +260°C
- · Conductive Filler: Silver
- · Very high conductivity compared with Nickel Graphite

Colors: Silver-Tan Typical Applications

- High Electrical Conductivity
- High Thermal Conductivity
- EMI-RFI Shielding
- · Form in place gaskets

Service temperature -45°C to +260°C

Properties

Uncured: Viscosity, cps: 30,000-80,000

Specific Gravity: 3.06 Consistency: thixotropic paste Working time, in minutes at Room Temperature: 15 Tack Free Time, in minutes at Room Temperature: 30

Application Rate: 90 PSI, in g/minute: >400 (3mm orifice at 0.6 MPa)

Cured 72 Hours at Room Temperature:

Durometer, Shore A: 70

Volume Resistivity; 0.005 Ohms-cm Thermal Conductivity: 2.5 W/m/K

Method of Application: Dispense sealant onto part. Mate parts, ensuring not all of the product is squeezed out of flange assembly. Allow to cure.

Chemical cure system: Oxime cure system Solids: 98% solids, contains no solvents

Curing: Typical utilization involves dispensing in open air and ambient humidity to result in a high strength adhesive rubber. Cure speed can be accelerated with increased humidity to very rapid cures exhibiting surprisingly fast adhesion.

Adhesion: Primerless adhesion to most plastics, metals and typical substrates.

Limitations: Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

Packaging: Available in standard 1 & 3 oz squeeze tubes and 10.3 oz. cartridges. Other packaging sizes on request.

Handling and safety: For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to MSDS.

Conductive Silicone RTV Adhesive for EMI/RFI Silver Filler (MUST BE KEPT FROZEN PRIOR TO USE)



US-EC-78 is an electrically conductive moisture curing silicone 1-part RTV adhesive rubber developed for emi/rfi applications requiring fast development of physical properties. When cured, the elastomer resists weathering, ozone, moisture, UV and high temperatures.

Product Features

- Fast Room Temperature cure
- Thixotropic paste
- Non-corrosive
- Temperature range -45°C to +260°C
- · Conductive Filler: Silver
- · Very high conductivity compared with Nickel Graphite

Colors: Silver-Tan Typical Applications

- High Electrical Conductivity
- High Thermal Conductivity
- EMI-RFI Shielding
- · Form in place gaskets

Service temperature -45°C to +260°C

Properties

Uncured: Viscosity, cps: 30,000-80,000

Specific Gravity: 3.06 Consistency: thixotropic paste Working time, in minutes at Room Temperature: 15 Tack Free Time, in minutes at Room Temperature: 30

Application Rate: 90 PSI, in g/minute: >400 (3mm orifice at 0.6 MPa)

Cured 72 Hours at Room Temperature:

Durometer, Shore A: 70

Volume Resistivity; 0.005 Ohms-cm Thermal Conductivity: 2.5 W/m/K

Method of Application: Dispense sealant onto part. Mate parts, ensuring not all of the product is squeezed out of flange assembly. Allow to cure.

Chemical cure system: Oxime cure system **Solids:** 98% solids, contains no solvents

Curing: Typical utilization involves dispensing in open air and ambient humidity to result in a high strength adhesive rubber. Cure speed can be accelerated with increased humidity to very rapid cures exhibiting surprisingly fast adhesion.

Adhesion: Primerless adhesion to most plastics, metals and typical substrates.

Limitations: Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

Packaging: Available in standard 1 & 3 oz squeeze tubes and 10.3 oz. cartridges. Other packaging sizes on request.

Handling and safety: For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to MSDS.

US-EC-78HF

Conductive Silicone RTV Adhesive for EMI/RFI Silver Filler – HIGH FLEXIBILITY



US-EC-78 is an electrically conductive moisture curing silicone 1-part RTV adhesive rubber developed for emi/rfi applications requiring fast development of physical properties. When cured, the elastomer resists weathering, ozone, moisture, UV and high temperatures.

Product Features

- Fast Room Temperature cure
- Thixotropic paste
- Non-corrosive
- Temperature range -45°C to +260°C
- Conductive Filler: Silver
- · Very high conductivity compared with Nickel Graphite

Colors: Silver-Tan Typical Applications

- High Electrical Conductivity
- High Thermal Conductivity
- EMI-RFI Shielding
- · Form in place gaskets

Service temperature -45°C to +260°C

Properties

Uncured: Viscosity, cps: 30,000-80,000

Specific Gravity: 3.06 Consistency: thixotropic paste Working time, in minutes at Room Temperature: 15 Tack Free Time, in minutes at Room Temperature: 30

Application Rate: 90 PSI, in g/minute: >400 (3mm orifice at 0.6 MPa)

Cured 72 Hours at Room Temperature:

Durometer, Shore A: 70

Volume Resistivity; 0.005 Ohms-cm Thermal Conductivity: 2.5 W/m/K

Method of Application: Dispense sealant onto part. Mate parts, ensuring not all of the product is squeezed out of flange assembly. Allow to cure.

Chemical cure system: Oxime cure system Solids: 98% solids, contains no solvents

Curing: Typical utilization involves dispensing in open air and ambient humidity to result in a high strength adhesive rubber. Cure speed can be accelerated with increased humidity to very rapid cures exhibiting surprisingly fast adhesion.

Adhesion: Primerless adhesion to most plastics, metals and typical substrates.

Limitations: Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

Packaging: Available in standard 1 & 3 oz squeeze tubes and 10.3 oz. cartridges. Other packaging sizes on request

Handling and safety: For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to MSDS.

US-EC-81 (CHO-1075 Equivalent)

Conductive Silicone RTV Adhesive for EMI/RFI Silver Coated Aluminum Filler



US-EC-81-1075 is an electrically conductive moisture curing silicone 1-part RTV adhesive rubber developed for emi/rfi applications requiring fast development of physical properties. When cured, the elastomer resists weathering, ozone, moisture, UV and high temperatures.

Product Features

- Fast Room Temperature cure
- Thixotropic paste
- Non-corrosive
- Temperature range -45°C to +260°C
- Conductive Filler: Silver Coated Aluminum
- · Very high conductivity compared with Nickel Graphite

Colors: Silver-Tan

Typical Applications

- High Electrical Conductivity
- High Thermal Conductivity
- EMI-RFI Shielding
- · Form in place gaskets

Service temperature -45°C to +260°C

Properties

Uncured: Viscosity, cps: 50,000

Specific Gravity: 1.86 Consistency: thixotropic paste Working time, in minutes at Room Temperature: 15 Tack Free Time, in minutes at Room Temperature: 30

Application Rate: 90 PSI, in g/minute: >400 (3mm orifice at 0.6 MPa)

Cured 72 Hours at Room Temperature:

Durometer, Shore A: 65

Volume Resistivity; 0.01 Ohms-cm Thermal Conductivity: 2.5 W/m/K

Method of Application: Dispense sealant onto part. Mate parts, ensuring not all of the product is squeezed out of flange assembly. Allow to cure.

Chemical cure system: Oxime cure system **Solids:** 98% solids, contains no solvents

Curing: Typical utilization involves dispensing in open air and ambient humidity to result in a high strength adhesive rubber. Cure speed can be accelerated with increased humidity to very rapid cures exhibiting surprisingly fast adhesion.

Adhesion: Primerless adhesion to most plastics, metals and typical substrates.

Limitations: Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

Packaging: Available in standard 1 & 3 oz squeeze tubes and 10.3 oz. cartridges. Other packaging sizes on request

Handling and safety: For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to MSDS.

US-EC-81HF

Conductive Silicone RTV Adhesive for EMI/RFI – High Flexibility Silver Coated Aluminum Filler



US-EC-81HF is an electrically conductive moisture curing high flexibility silicone 1-part RTV adhesive rubber developed for emi/rfi applications requiring fast development of physical properties. When cured, the elastomer resists weathering, ozone, moisture, UV and high temperatures.

Product Features

- Fast Room Temperature cure
- Thixotropic paste
- Non-corrosive
- Temperature range -45°C to +260°C
- Conductive Filler: Silver Coated Aluminum
- · Very high conductivity compared with Nickel Graphite

Colors: Silver-Tan

Typical Applications

- High Electrical Conductivity
- High Thermal Conductivity
- EMI-RFI Shielding
- Form in place gaskets

Service temperature -45°C to +260°C

Properties

Uncured: Viscosity, cps: 55,000

Specific Gravity: 1.86 Consistency: thixotropic paste Working time, in minutes at Room Temperature: 15 Tack Free Time, in minutes at Room Temperature: 30

Application Rate: 90 PSI, in g/minute: >400 (3mm orifice at 0.6 MPa)

Cured 72 Hours at Room Temperature:

Durometer, Shore A: 60

Volume Resistivity; 0.01 Ohms-cm Thermal Conductivity: 2.5 W/m/K

Method of Application: Dispense sealant onto part. Mate parts, ensuring not all of the product is squeezed out of flange assembly. Allow to cure.

Chemical cure system: Oxime cure system Solids: 98% solids, contains no solvents

Curing: Typical utilization involves dispensing in open air and ambient humidity to result in a high strength adhesive rubber. Cure speed can be accelerated with increased humidity to very rapid cures exhibiting surprisingly fast adhesion.

Adhesion: Primerless adhesion to most plastics, metals and typical substrates.

Limitations: Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

Packaging: Available in standard 1 & 3 oz squeeze tubes and 10.3 oz. cartridges. Other packaging sizes on request

Handling and safety: For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to MSDS.